

# ***BREK MANUFACTURING COMPANY***

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Precision  
Airframe  
Components

## **SUBTIER PROCESS SPECIFICATION LISTING**

Issue: [4/12/17](#)

To: All Suppliers

In order to guarantee our customers that we are working to the latest specification revisions and to facilitate the incorporation of changes in a timely manner, Brek Manufacturing Company will no longer apply the specification revisions to the purchase order. Instead, this form, which contains the latest revisions of the specifications needed, will be provided. Please utilize the applicable specification listed below. ([Changes made since last Issue marked in Blue](#))

Model/Customer: V-22 BOEING PHILADELPHIA

BAC 5019 U 6-162, 8-6  
BAC 5300 N  
BAC 5439 J  
BAC 5423 W 8-12 8-16  
BAC 5632 D 9-5  
BAC 5650 E  
BAC 5651 D  
BAC 5719 AA  
BAC 5946 AA  
AMS 4050 J (DTD DEC 2014)  
MIL-A-8625 F  
MIL-DTL-5541 F  
AMS-STD-2154 A (DTD. OCT. 2012)  
MIL-PRF-23377 K  
D210-12534-1 G  
D210-13540-1 A  
D210-13540-2 NC PDD 8-01

*(Original Signed)*  
David D'Ordine  
Quality Assurance